

02101/2 LAND ROVER DEFENDER 110

MANUAL INSTRUCTION

IMPORTANT: Every part of roll-cage installed on car must be screwed up tightened after all parts are fitted and bolt on.

BRACKETS FITMENT:

1) FRONT BRACKETS



Front bracket to chassis (only for 02102 roll cage) is fitted inside of body to create first fitting point to chassis; right position of bracket create position for 4 holes on fender to fit outer arm of cage.

2) MIDDLE/REAR CHASSIS BRACKETS



REAR RH-LH CHASSIS BRACKETS - Fit from crossmember to up body.



MIDDLE RH-LH CHASSIS BRACKETS - Fit from shocks absorber bracket to up body central.

3) MIDDLE-REAR BODY BRACKETS



Those are 4 brackets which link low chassis brackets to external cage structure, drilling Defender body; all brackets are inside car, no parts outside (NB. diagonal part in the picture not included in 02101-2, can be bought separately).

Once all bracket are fitted, we have correct position to drill Defender body, and start to assemble external tubes.

CAGE FITMENT:

4) REAR ARCHES AND TUBES





First step is to fit 2 main arches in right position, then link with horizontal tubes and plates on roof top (in case of SW model, no necessary if with softop), linking RH to LH with small top arch.

REMINDE: do not tight any bolts before all parts are joined.

5) FRONT ARCHES



Arches can be screw and linked at first to low chassis front bracket, then linked to windscreen fitment with correct plates after tighted in correct position to frame; finally fit side bars, on top with light plates, lower simple tube to link RH and LH sides.

ONCE ALL OPERATIONS HAVE BEEN MADE ALL BOLTS CAN BE TIGHT AND

ROLL CAGE IS ASSEMBLED.

